

GRAVIHEL ALKYD TOPCOAT 204 - 005 HIGH GLOSS

Use:

One-component, quick-drying, high gloss top coating for the protection of agricultural and construction machinery, rail vehicles, and for industrial varnishing of other steel surfaces which requires quick drying. The recommended ratio between the binder and the pastes is 85 : 15. If a superior hiding power is required, the quantity of pastes can be increased to a ratio of 80 : 20. All further information is provided based on the 85 : 15 ratio.

Type of product:

Alkyd

Appearance:

High gloss

Delivery viscosity:

DIN4 /20°C = 112"

Density of component A:

0,911g/ml

Solid Content:

By volume: 35%

By weight: 46%

VOC:

VOC ready to use (g/l)= 600g /l

Theoretical yield

0,14 lit./m²

Color shades:

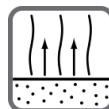
GRAVIHEL COLOR TOOLS



18 - 20 sec.
DIN 53211 Φ 4 /20°C
GRAVIHEL 1K THINNER or
GRAVIHEL 1K ACCELERATOR
(15 - 20%)



1,3 mm
2 - 2,5 bar (depending on type of gun)
2 - 3 = 50 μ m



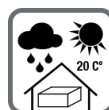
Between layers 10 min. /20°C



Dry to touch /20°C = 10 h
60°C =45 min.



0 - 10%
GRAVIHEL 1K THINNER



Shelf life:
2 years